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## CLAIMS

- A crosslinked copolymer which is obtainable by 1. polymerising a neutral diluent monomer or monomers, a zwitterionic monomer or monomers and a bifunctional or trifunctional crosslinking agent.
- A copolymer according to claim 1 in which the 2. diluent monomer is selected from alkyl (alk)acrylates, dialkylamino alkyl (alk)acrylates, alkyl (alk)acrylamides hydroxyalkyl (alk)acrylates, N-vinyl lactams, styrene, substituted styrene derivatives; and mixtures thereof.
- A copolymer according to claim 2 in which the 3. diluent monomer is selected from vinylpyrrolidone, 2hydroxyethylmethacrylate, methylmethacrylate and mixtures thereof.
- A copolymer according to any one of the 15 preceding claims in which the zwitterionic comonomer or comonomers bears a centre of positive charge provided by a quaternary nitrogen atom.
- A copolymer according to any one of the preceding claims which is obtainable by copolymerising a 20 zwitterionic monomer of formula (I)

## (I) V-H-X

wherein B is a straight or branched

alkylene, oxaalkylene or oligo-oxaalkylene chain or if X contains a carbon-carbon chain between B and the

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zwitterionic group or if Y contains a terminal carbon atom, a valence bond,

X is a zwitterionic group and

Y is an ethylenically unsaturated polymerisable group selected from

wherein:

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R is hydrogen or a C<sub>1</sub>-C<sub>4</sub> alkyl group;

A is -O- or -NR<sup>1</sup>- where R<sup>1</sup> is hydrogen or a  $C_1$ - $C_4$  alkyl group or R<sup>1</sup> is -B-X where B and X are as defined above; and

 $\text{K is a group } - (\text{CH}_2)_p \text{OC}(0) -, - (\text{CH}_2)_p \text{C}(0) \text{O-}, \\ - (\text{CH}_2)_p \text{OC}(0) \text{O-}, - (\text{CH}_2)_p \text{NR}^2 -, - (\text{CH}_2)_p \text{NR}^2 \text{C}(0) -, \\ - (\text{CH}_2)_p \text{C}(0) \text{NR}^2 -, (\text{CH}_2)_p \text{NR}^2 \text{C}(0) \text{O-}, - (\text{CH}_2)_p \text{OC}(0) \text{NR}^2 -, \\ - (\text{CH}_2)_p \text{NR}^2 \text{C}(0) \text{NR}^2 - \text{(in which the groups } \text{R}^2 \text{ are the same or } \\ \text{different)}, - (\text{CII}_2)_p \text{O-}, - (\text{CH}_2)_p \text{SO}_3 -, \text{ or, optionally in a} \\ \text{combination with B, a valence bond, and p is from 1 to 12} \\ \text{and } \text{R}^2 \text{ is hydrogen or a } \text{C}_1 \text{-C}_4 \text{ alkyl group.}$ 

an alkylene group of formula  $-(CR^3_2)_a$ , wherein the groups  $-(CR^3_2)$  are the same or different, and in each group  $-(CR^3_2)$  the groups  $R^3$  are the same or different and each group  $R^3$  is hydrogen or  $C_1$ - $C_4$  alkyl, and a is from 1 to 12;

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an oxaalkylene group such as alkoxyalkyl having 1 to 6 carbon atoms in each alkyl moiety,

an oligo-oxaalkylene group of formula  $-[(CR^4_2)_bO]_c(CR^4_2)_b-\text{ where the groups }-(CR^4_2)-\text{ are the same}$  or different and in each group  $-(CR^4_2)$ - the groups  $R^4$  are the same or different and each group  $R^4$  is hydrogen or  $C_1$ - $C_4$  alkyl, and b is 2 or 3 and c is from 2 to 11,

or if X contains a carbon-carbon chain between B and the centre of positive charge, or if Y contains a terminal carbon atom, a valence bond.

7. A copolymer according to claim 5 or 6 in which X is a group of formula (IVB):

where the groups  $R^6$  are the same or different and each is hydrogen or  $C_{1-4}$  alkyl and d is from 2 to 4;

a group of formula (IVC):

$$\begin{array}{c}
\circ \\
-\circ -P - (CH_2) e^{-N \bigoplus (R^7)_3}
\end{array} (IVC)$$

where the groups  $\mathbb{R}^7$  are the same or different and each is hydrogen or  $C_{1-4}$  alkyl, and e is from 1 to 4;

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a group of formula (IVD):

wherein the groups R<sup>8</sup> are the same or different and each is hydrogen or C<sub>1-4</sub> alkyl, B<sup>1</sup> is a valence bond or straight or branched alkylene, oxaalkylene or oligo-oxalkalkylene

group, f is from 1 to 4 and if B is other than a valence bond, Z is 1 and if B is a valence bond Z is 0 if X is directly bonded to an oxygen or nitrogen atom and otherwise Z is 1;

a group of formula (IVE):

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$$-\{O\}_{Z}-CH_{2}-CH_{2}-O-P-O-(CH_{2})_{g}\xrightarrow{\oplus}N(R^{9})_{3} \quad (IVE)$$

$$\downarrow \qquad \qquad \downarrow \qquad \qquad \downarrow \\ O-C-B^{2}-CH_{3}$$

wherein the groups R<sup>9</sup> are the same or different and each is hydrogen or C<sub>1-4</sub> alkyl, B<sup>2</sup> is a valence bond or a straight or branched alkylene, oxaalkylene or oligo-oxaalkylene group, g is from 1 to 4 and if B is other than a valence bond, Z is 1 and if B is a valence bond Z is 0 if X is directly bonded to an oxygen or nitrogen atom and otherwise Z is 1; or

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a group of formula (IVF):

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$$CH_3-B^3-C-O-CH_2$$
  $O$   $CH-O-P-O-(CH_2)_h$   $P(R^{1O})_3$  (IVF)  $CH-O-P-O-(CH_2)_h$ 

wherein the groups R<sup>10</sup> are the same or different and each is hydrogen or C<sub>1-4</sub> alkyl, R<sup>3</sup> is a valence bond or a straight or branched alkylene, oxaalkylene or oligo-oxaalkylene group, h is from 1 to 4 if B is other than a valence bond, Z is 1 and if B is a valence bond Z is 0 if X is directly bonded to an oxygen or nitrogen atom and otherwise Z is 1.

- 8. A copolymer according to claim 7 in which X is a group of formula (IVD), (IVE) or (IVF) and  $B^1$ ,  $B^2$  or  $B^3$  respectively contains up to 24 carbon atoms.
- 9. A copolymer according to claim 7 in which X is 20 a group of formula (IVB) or (IVC).
  - 10. A copolymer according to claim 9, in which the group X is a group of formula (IVC).
  - 11. A copolymer according to claim 10 wherein the groups  $\mathbb{R}^7$  are all methyl.
  - 25 12. A copolymer according to claim 11 which comprises residues of 2(methacryloyloxy)ethyl-2'(trimethylammonium)cthyl phosphate inner salt.
    - 13. A contact lens material comprising a copolymer according to any one of claims 1 to 12.

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- 14. A contact lens comprising a copolymer according to any one of claims 1 to 12 or a contact 1 ns material according to claim 13.
- 15. A process for producing a copolymer claimed in any one of claims 1 to 12 which comprises copolymerising a monomer composition comprising a diluent monomer or monomers, a comonomer or comonomers bearing a centre of permanent positive charge, and a monomer or monomers which will crosslink the resultant polymers.
- 16. Use of a copolymer according to any one of claims 1 to 12 or a contact lens material according to claim 13 in the production of a contact lens.